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Pr(241) Pdf Free Download..The present invention relates to an oil removal improvement for piston-type internal combustion engines and, more specifically, to such an improvement in oil removal from crankshaft bearings. The present invention is based upon the discovery that an improved, less costly bearing, having an improved oil removing means, provides superior bearing performance.

This invention is particularly useful in removing oil from crankshaft bearing surfaces, which are particularly susceptible to contamination with oil during engine operation. As a further development, the invention relates to an improved oil removal means for removing oil from crankshaft bearings, in engines in which the crankshaft and other drive shafts are immersed in oil during operation. Piston-type internal combustion engines are widely used in, for example, automobiles, industrial vehicles and aircraft. They are well-known to be reliable and economical.

However, because the crankshaft is subjected to substantial forces during operation, and in many applications is subject to higher speed rotation, the crankshaft is well-suited to be made of hardened steel, which, however, tends to collect oil within the inner portions of the bearing from which it must be removed. Crankshafts are constructed with cylindrical bearings journaled on the journals of a crankpin. On some crankshafts, the bearings are large, requiring the use of a softer, less expensive bearing material. These bearings are not an integral portion of the crankshaft, but are located within the engine where they are immersed in oil. The oil is drawn from the oil sump, where it is circulated through the engine by an oil pump, through passages within the block, and between the crankshaft and its bearings. The crankshaft, which is subjected to considerable wear, has apertures around its periphery for permitting the oil to lubricate its bearing surfaces. Conventional prior art bearings have been constructed

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